



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4020-11
Job Sheet 168371



Part No: D4020-11

Job Qty: 24 ea

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/21/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.26 verified by;EC IPP Rev:B as per dwg revA 10.03.15 verified by;EC IPP Rev:C 10.06.14 remove cut out from dxf, will be made when install on basket DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		11/20/17	0.00	0.00	Start Up Waterjet		de
100	Waterjet	24 pcs		11/21/17	0.04	2.90	Waterjet1		de DAS
120	QC	24 pcs		11/21/17	0.00	0.00	QC8		38
130	Packaging	24 pcs		11/21/17	0.00	0.00	Packaging3		D.M.L 17-2-4
140	QC21-SA	24 Ea		11/21/17	0.00	0.00	QC21		WJA 005

Part Op 100 - 1-Cut as per Dwg D4020 *Dwg rev A pro rev A*
Descriptions: 120 - ***CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***
130 - LOCATION: WA004
140 - 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041))

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304EX0.75-16F	65	515	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	24.340Inches ± 0.030	24.370 24.310		
2	Handle Plate	2.880Inches ± 0.030	2.910 2.850		
3	Handle Plate	17.310Inches ± 0.030	17.340 17.280		
4	Handle Plate	15.500Inches ± 0.030	15.530 15.470		
5	Handle Plate	20.180Inches ± 0.030	20.210 20.150		

Plex 11/13/17 3:49 PM dart.poulin.mario

WORK ORDER NON-CONFORMANCE / UPDATE



OA closed: _____ Date: _____

Work Order update only

[illegible]

